

Date: Wednesday, 1/9/2008 3:40:45 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET RIB	
Job Number	: 36693				
Estimate Number	: 10404				
P.O. Number	: N/A		Part Number	: D31663	
This Issue	: 1/9/2008 S.O. No. : N/A		Drawing Number	: D3166 REV A1	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A1	
Previous Run	: 35529		Material	: N/A	
Written By			Due Date	: 1/16/2008 Qty: 10 Um: Each	
Checked & Approved By					
Comment	: Est. A02.08.23 New issue KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W 
Comment: Qty.: 10.5000 f(s)/Unit Total : 105.0000 f(s) Material: 304/316 SS tube 0.063" wall (M304TS0750W065) batch M106367 <span style="float: right;">L2 8-1-10</span>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1 
Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 120.00" long. <span style="float: right;">L2/JD 8-1-10</span>		
3.0	BENDING	BENDING MACHINE 
Comment: BENDING MACHINE Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005 <span style="float: right;">EL/SD 8-1-11</span>		
4.0	QC6	DIMENSIONAL CHECK 
Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303) <span style="float: right;">PD 08-01-11 (10)</span>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS <span style="float: right;">PD 08-01-11 (10)</span>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

1/28/14

Job Completion



1/28/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

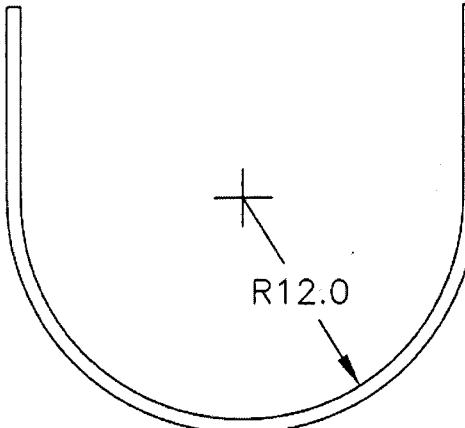
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**COPY ISSUED  
04

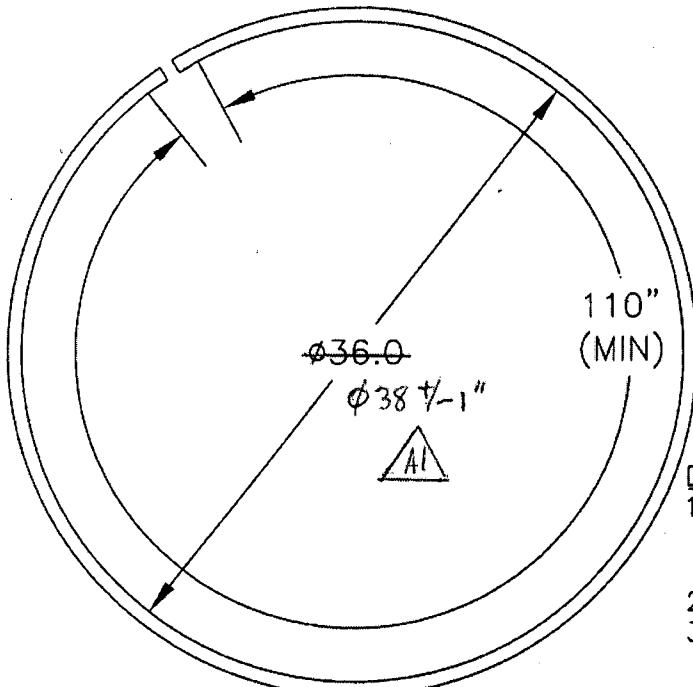
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3166
DATE		REV. A SHEET 1 OF 1
02.07.10		TITLE BASKET HOOP
		SCALE NTS
A	02.07.10	NEW ISSUE
A1	04.04.08	38+/-1 MTS 36.0

**RELEASED**  
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36613